

PHONE: (216) 941-5540
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More company information on reverse side

Duray

PLATING COMPANY

HARD CHROME SPECIALISTS

13701 TRISKETT ROAD
CLEVELAND, OHIO 44111

Since 1963

INDUSTRIAL HARD CHROME PLATING

Duray Plating Company offers one source for plating, buffing, and finishing a wide array of parts ranging from diesel fuel injectors, pultrusion dies, and complex hydraulic pistons to specialized boring tools of less than one ounce to 2,000 pounds. Certification includes plating to military specifications and plating parts for commercial and military aviation, nuclear defense, and medical industries. We custom design and fabricate jigs, racks, and fixtures and perform selective masking for quality plating.

At Duray, quality and service are priorities. We make it a point to accept the complicated work that others steer away from. We understand the concept of total quality from start to finish and strive for the quick turnaround our customers need.

PLATE TO SPECIFICATIONS:

QQ-C-320 MIL-C-23422 AMS-2406 AMS-2460

QUALITY AND CALIBRATION SYSTEMS CONFORM TO:

MIL-I-45208 MIL-STD-45662 MIL-STD-105

WE OFFER:

- Competitive Pricing
- Quick Turnaround
- Guaranteed Quality
- Superior Customer Service
- Prompt, On-Time Delivery
- Large or Small Orders
- Pick-Up and Delivery Available
- Salvage and Blueprint Work on New Parts
- 24 Hours a Day Service

ENVIRONMENTAL PROTECTION:

We are in compliance with the M.A.C.T. standards for fume removal for hard chrome platers as well as the other environmental laws governing the plating industry.

Duray has been in business since 1963. Our knowledge and experience position us as an industry leader. Our loyal work force guarantees satisfaction to our customers.



COSE

NFIB

FRACTIONS - INCHES - MILLIMETERS

	INCHES	mm
	$\frac{1}{64}$.015625	.39688
$\frac{1}{32}$.03125	.79375
	$\frac{3}{64}$.046875	1.19063
$\frac{1}{16}$.0625	1.58750
	$\frac{5}{64}$.078125	1.98438
	$\frac{7}{64}$.09375	2.38125
$\frac{1}{8}$.109375	2.77813
	.125	3.17500
	$\frac{9}{64}$.140625	3.57188
	$\frac{5}{32}$.15625	3.96875
	$\frac{11}{64}$.171875	4.36563
$\frac{3}{16}$.1875	4.76250
	$\frac{13}{64}$.203125	5.15938
	$\frac{7}{32}$.21875	5.55625
	$\frac{15}{64}$.234375	5.95313
$\frac{1}{4}$.25	6.35000
	$\frac{17}{64}$.265625	6.74688
	$\frac{9}{32}$.28125	7.14375
	$\frac{19}{64}$.296875	7.54063
$\frac{5}{16}$.3125	7.93750
	$\frac{21}{64}$.328125	8.33438
	$\frac{11}{32}$.34375	8.73125
	$\frac{23}{64}$.359375	9.12813
$\frac{3}{8}$.375	9.52500
	$\frac{25}{64}$.390625	9.92188
	$\frac{13}{32}$.40625	10.31875
	$\frac{27}{64}$.421875	10.71563
$\frac{7}{16}$.4375	11.11250
	$\frac{29}{64}$.453125	11.50938
	$\frac{15}{32}$.46875	11.90625
	$\frac{31}{64}$.484375	12.30313
$\frac{1}{2}$.5	12.70000

	INCHES	mm
	$\frac{33}{64}$.515625	13.09688
$\frac{17}{32}$.53125	13.49375
	$\frac{35}{64}$.546875	13.89063
$\frac{9}{16}$.5625	14.28750
	$\frac{37}{64}$.578125	14.68438
	$\frac{19}{32}$.59375	15.08125
	$\frac{39}{64}$.609375	15.47813
$\frac{5}{8}$.625	15.87500
	$\frac{41}{64}$.640625	16.27188
	$\frac{21}{32}$.65625	16.66875
	$\frac{43}{64}$.671875	17.06563
$\frac{11}{16}$.6875	17.46250
	$\frac{45}{64}$.703125	17.85938
	$\frac{23}{32}$.71875	18.25625
	$\frac{47}{64}$.734375	18.65313
$\frac{3}{4}$.75	19.05000
	$\frac{49}{64}$.765625	19.44688
	$\frac{25}{32}$.78125	19.84375
	$\frac{51}{64}$.796875	20.24063
$\frac{13}{16}$.8125	20.63750
	$\frac{53}{64}$.828125	21.03438
	$\frac{27}{32}$.84375	21.43125
	$\frac{55}{64}$.859375	21.82813
$\frac{7}{8}$.875	22.22500
	$\frac{57}{64}$.890625	22.62188
	$\frac{29}{32}$ 90625	23.01875
	$\frac{59}{64}$.921875	23.41563
$\frac{15}{16}$.9375	23.81250
	$\frac{61}{64}$.953125	24.20938
	$\frac{31}{32}$.96875	24.60625
	$\frac{63}{64}$.984375	25.00313
1	1.0	25.40000

Industrial Hard Chrome Plating is an abrasion resistant, corrosion preventive, electroplated coating. Its hardness and low coefficient of friction provide exceptional wear for new blueprint parts. It is also used to salvage repaired parts that are out of tolerance.

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